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# AVK UK PRODUCT AND SOLUTIONS GUIDE





AVK UK is part of the globally renowned AVK group who are based in over 90 countries and are known as one of the leading innovators and manufacturers of high quality valves and fittings for the water, waste water, fire fighting and gas industries worldwide. Our product specialists carry out design and development in our state of the art technology centre in Denmark while sales and distribution are handled by local AVK sales companies, agents and distributors worldwide.

Only by listening to our customers, will we be able to live up to the market expectations and we value the importance of local customers being serviced by local sales organisations. Customer feedback, local market intelligence, component quality and environmental considerations are at the forefront of our design processes. In cooperation with the end user, new products are field tested before the final market launch, thus achieving the best result in individual markets. These considerations ensure that AVK are, at all times, pro-actively providing technically advanced products. Our products comply with, and often exceed, the highest standards of safety and durability and are in accordance with all common national and international standards such as BS, EN, ISO, CEN, DIN, GB AWWA, JWWA and many more.

Within the AVK group is AVK GUMMI which produces all the rubber used for AVK products and are known as one of the world leaders in rubber technology.







AVK in the UK have manufacturing sites in Corby, Chesterfield, Kilmarnock and Hyde. These are supported by sales and marketing in Chesterfield, Northampton, Hyde, Maidstone, Kilmarnock and Chichester with distribution centres in Chesterfield, Corby, Maidstone, Kilmarnock and Chichester.

With local technical expertise and on-site service teams, AVK in the UK also offers its customers product identification, diagnostics, selection and application advice. We also hold product training courses and operating & maintenance guidance.

All AVK customer facing staff hold the relevant Site Safety Passport and where necessary confined space and other relevant certification.

#### 24/7 Emergency repair clamp service

AVK in the UK has a 24/7 emergency same day leak repair clamp service for gas and water mains. From our facility at Hyde we offer either a same day, next day, 2 to 3 day service or a delivery to suit your requirement, via our dedicated hot line:

#### 24 HOUR EMERGENCY LINE 0800 202 8228

#### Water and waste water engineered solutions

Within our vast range of capabilities we can provide a comprehensive range of engineering and site solution packages.

Our specialist teams come to you to identify the perfect solution - from feasibility and site audit to network leakage management and repair.

We combine the product portfolio and engineering services of a global leader with the support of our local UK project teams.

### For more information go to page 4

This brochure gives a general overview of our extensive core product range, however if you cannot see the product, size or standard that you require or would like information on training and site services please contact us on:

### WATER SALES OFFICE

T: +44 (0) 1604 601188 E: customerservice@avkuk.co.uk

### **GAS SALES OFFICE**

T: +44 (0) 1246 479100 E: gasenquiries@avkuk.co.uk

#### **FIRE PROTECTION**

T: +44 (0) 1604 601188 E: customerservice@avkuk.co.uk

### www.avkuk.co.uk

### WATER AND WASTE WATER ENGINEERED SOLUTIONS



Within our vast range of capabilities we can provide a comprehensive range of engineering and site solution packages. Our specialist teams come to you to identify the perfect solution - from feasibility and site audit to network leakage management and repair.

### Our product range from DN50-3000+ includes an extensive range of:

- Wedge gate valves
- Parallel faced gate valves for dams and reservoir applications
- Butterfly valves
- High performance recoil check valves
- Needle control valves
- Free discharge, cone, hollow jet valves
- Submerged discharge valves
- Plug valves
- Air control valves
- Automatic pressure and level control valves
- Penstocks, sluice and roller gates
- Stop logs
- Bellmouths
- Flap valves

### **ONE TEAM** MANY SOLUTIONS

### **Engineered and Site Solutions:**

- Site Surveys and Health Checks
- Supply, Installation, Refurbishment and Replacement
- Design and Manufacture of Ancillary Equipment
- All Associated Enabling, Electrical and Civil Engineering Services
- Equipment Commissioning
- Scheduled Maintenance and Servicing Contracts
- Extended Warranties
- Post Contract Training
- UK Coverage
- Bespoke fabrication services

AVK WEBSITE



functionality, this new, advanced solution is easier to navigate and information easier to access with increased product visibility, identification and selection.

The updated Product Finder, the principal selection tool, offers greater product information at-a-glance while the new, "AVK World" visualisation is very exciting and a great guide to product selection, application, installation and links to the product represented.



information



VALVES AND FITTINGS FOR WATER AND WASTE WATER		8-19
AVK PENT FLOW FITTINGS FOR WATER	Test	20-27
VALVES AND FITTINGS FOR GAS		28-35
VALVES AND FITTINGS FOR FIRE PROTECTION		38-43
Glenfield Invicta Delivering Project Solutions		44-45
	J.	48-49
ADDITIONAL PRODUCTS AND SERVICES		50-55

### FITTING SERVICE

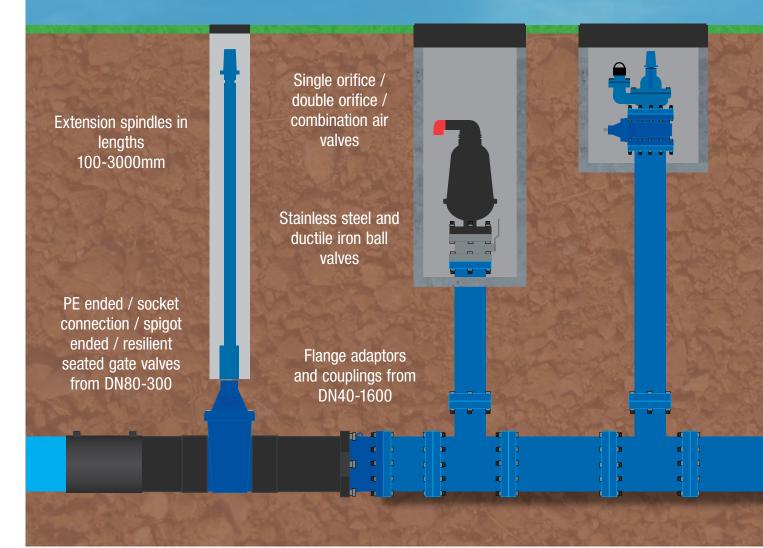
### 24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228

PRODUCT TYPE		FAST EXPRESS AVAILABILITY		EMERGENCY AVAILABILITY	
	REPAIR CLAMPS GAS & WATER • S202 Multi-band • S206 Single-band ≤DN1200	2 day	24 hour *	same day / within 24 hours	
	STAINLESS STEEL TEES GAS & WATER • S215 ≤DN300 branch • S215 DN350+ branch	≤DN300 = 2 day DN350+ = 3 day	24 hour *	same day / within 24 hours	
	DUCTILE IRON CLAMPS & TEES GAS AND WATER DN80-300 • S201 Leadless collar water only • S253 Supa collars gas & water • S257 Supa tees gas & water	2 day	24 hour *	same day / within 24 hours	
	<ul> <li>FABRICATED FITTINGS</li> <li>FOR WATER DN350-1400</li> <li>S258 Couplings</li> <li>S259 Stepped couplings</li> <li>S260 Flange adaptors</li> <li>S265 Dismantling joints</li> </ul>	5 day	≤DN1200 up to 24 hours* >DN1400 72 hr delivery	Hours from order S258 $\leq$ DN1200 up to 5hrs DN1400+ up to 72hrs S259 $\leq$ DN1200 up to 5hrs DN1400+ up to 72hrs S260 $\leq$ DN1200 up to 7hrs DN1400+ up to 72hrs S265/3 $\leq$ DN1200 up to 10hrs DN1400+ up to 72hrs	

Note: All availability is ex-works \*Orders placed by 10am

### VALVES AND FITTINGS FOR WATER AND WASTE WATER

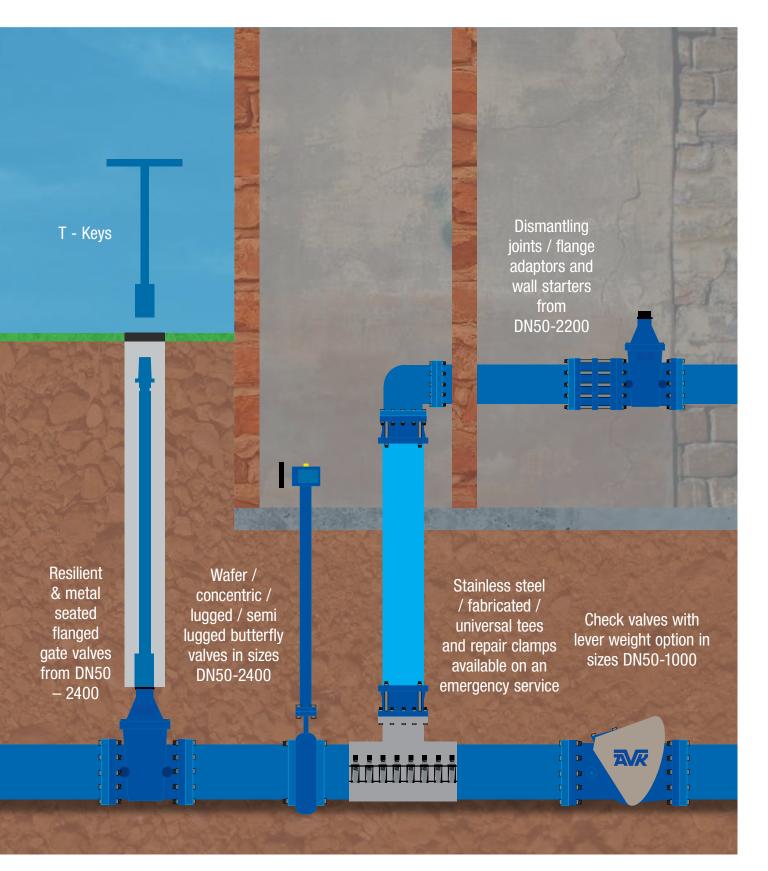
Squat / through bore underground hydrants and sandwich gate valves



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# **VALVES AND FITTINGS FOR** WATER AND WASTE WATER

Product range can be used on water and waste water

Product range can be used on water only

**RESILIENT AND METAL** SEATED GATE VALVES Flanged / Socket / PE End / Spigot / ISO flange



SERIES 21/37-001 AVK RSGV with ISO flange DN80-200 **PN16** Ductile Iron BS EN 1074-1&2 BS 5163-1 BS EN 1092 (ISO 7005-2)



SERIES 21/60-001 AVK Resilient Seat Gate Valve DN50-300 PN25 Ductile Iron BS EN 1074-1&2 BS 5163-1&2 BS EN 1092 (ISO 7005-2)



SERIES 29/26-001 AVK Isolating Clear Way Sandwich Gate Valve DN80 **PN16** Ductile Iron EN 1074 1 and 2



SERIES 36/89-001 AVK PE Tailed Resilient Seat Gate Valve DN90-315 PN16 Ductile Iron BS EN 1074-1&2 BS 5163-2





LARGE DIAMETER **GATE VALVES** Metal face / Resilient seat / ISO flange

#### SERIES 01/79-001 AVK Resilient Seat Gate Valve with SupaPlus Socket Connections DN90-315 **PN16** Ductile Iron BS EN 1074-1&2 BS 5163-2 EN 12842



Seat Gate Valve DN50 **PN16** Ductile Iron BS EN 1074-1&2 BS 5163-182 BS EN 1092 (ISO 7005-2)

SERIES 21/61-001 AVK Resilient Seat Gate Valve DN80-150 PN25 Ductile Iron BS EN 1074-1&2 BS 5163-1&2 BS EN 1092 (ISO 7005-2)

SERIES 29/93-002 AVK Resilient Seat Isolating Clear Bore Gate Valve DN80 PN10/16 Ductile Iron BS EN 14339 BS 5163-2 BS EN 1092-2 (ISO 7005-2)

SERIES 37/50-001 AVK Metal Seat Gate Valve DN50-300 Ductile Iron BS EN 1074-1&2 BS 5163-1&2 BS EN 1092 (ISO 7005-2)





#### SERIES 21/35-001

**AVK Resilient** Seat Gate Valve DN80-300 PN16 Ductile Iron BS EN 1074-1&2 BS 5163-1&2 BS EN 1092 (ISO 7005-2)

SERIES 21/58-001

AVK Resilient Seat Gate Valve DN50-300 PN16 Ductile Iron BS EN 1074-1&2 BS 5163-182 BS EN 1092 (ISO 7005-2)

SERIES 21/78-001 AVK Resilient Seat Gate Valve with ISO Flange DN250-400 PN10/16 Ductile Iron BS EN 1074-1&2 BS EN 1092 (ISO 7005-2)

### SERIES 32/49-001

BS 5163-1

AVK Long Spigot End Gate Valve DN80-300 PN16 Ductile Iron BS EN 1074-1&2 BS 5163-2

### SERIES 37/51-001

AVK Metal Seat Gate Valve with ISO Flange DN50-300 PN16 Ductile Iron BS EN 1074-1&2 BS EN 1092 (ISO 7005-2) BS 5163-1

SERIES 54/3132-001 AVK Metal Faced Large Diameter Gate Valve DN350-1800 PN16 Ductile Iron BS EN 1074-1&2 ISO mounting flange



SERIES 06/30-0035 AVK Resilient Seat Flanged Gate Valve DN50-400 PN10/16 Ductile Iron BS EN 1092 (ISO 7005-2)







SERIES 54/3334-001 AVK Metal Faced Large Diameter Gate Valve DN350-1800 **PN16** Ductile Iron BS EN1074-1&2



AVK Resilient Seat Large Diameter Gate Valve DN450-600 PN10/16 Ductile Iron BS EN 1074-2 F16 ISO top flange Sizes up to DN1000 available upon request.

SERIES 55/66-001



SERIES 55/66-003 AVK Resilient Seat Large Diameter Gate Valve DN450-600 PN10/16, stem cap F16 ISO top flange Ductile Iron



SERIES 55/66-001 AVK Gate Valve DN450-600 PN16 Ductile Iron BS EN 1074 1&2 flange drilling to EN1092 (ISO 7005-2), PN 16



SERIES 55/66-003 AVK Gate Valve DN450-600 PN10/16 Ductile Iron

flange drilling to EN1092

**AVK ECCENTRIC PLUG** 

BS EN 1092-2 (ISO 7005-2) EN 558 SERIES 3

SERIES 29/389-002

Fire Hydrant Type 2

BS 750:2012 Type 2

AVK Squat Underground

BS EN 1074 1&2

(ISO 7005-2)

VALVE DN80-900

PN16

Ductile Iron

AWWA CS17

DN80

PN10/16

Ductile Iron

BS EN 1074-6

BS EN 1074-6



**UNDERGROUND** 

Through bore / Security

**HYDRANTS** 

device / Squat

**SERIES 18/80** AVK Combi-Cross Gate Valve with 3 flanged outlets and DN100 center outlet DN100-300 PN16 Ductile Iron BS EN 1092-2 (ISO 7005-2)

### **ECCENTRIC PLUG VALVES**



**SERIES 29/388-XXX** AVK Squat Underground Fire Hydrant DN80 PN10/16 Ductile Iron BS 750:2012 Type 2 BS EN 1074-6 \*001 Fixed Stopper



\*002 Loose Stopper SERIES 29/91-001AVK

Clearway Underground Hydrant

PN10/16

Ductile Iron

BS EN 1074-6

BS 750:2012 Type 2

DN80



SERIES 29/93-001 AVK Clearway Underground Fire Hydrant DN80 PN10/16 Ductile Iron BS 750:2012

> SERIES 41/20-001 AVK Metal Seat Swing Check Valve DN50-300 **PN16** Ductile Iron BS EN 1074-3 BS EN 1092-2 (ISO 7005-2)







SERIES 29/61-002 AVK Type 1 Underground Fire Hydrant DN80 PN16 Ductile Iron BS EN 1092-2 (ISO 7005-2) BS 750:2012 Type 1 BS EN 1074-6&2

SERIES 29/10-001 AVK Security Device for Underground Fire Hydrants Ductile Iron

SERIES 41/36-001 AVK Swing Check Valve with Lever and Weight DN350-600 PN16 Ductile Iron EN 558 Series 48 BS EN 1074-3 BS EN 1092-2 (ISO 7005-2)

**CHECK VALVES** Swing / Ball / Disc / Recoil



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## VALVES AND FITTINGS FOR WATER AND WASTE WATER

Product range can be used on water and waste water

Product range can be used on water only



SERIES 41/36-007 AVK Free Shaft End Check Valve DN350-600 PN16 Ductile Iron BS EN 1074-3 EN1092 (ISO 7005-2)



SERIES 41/39-001 AVK Free Shaft End Swing Check Valve, Metal seated DN50-300 PN16 Ductile Iron BS EN 1074-3 / EN 558 series 48 BS EN 1092-2 (ISO 7005-2)



SERIES 41/39-004 AVK Free Shaft End Swing Check Valve, Metal seated DN350-600 PN16 Ductile Iron BS EN 1074-3 / EN 558 series 48



SERIES 641/11-003 AVK Recoil Check Valve DN100-500 PN16 Ductile Iron BS EN 1092-2 (ISO 7005-2)



SERIES 641/13-001 AVK Recoil Check Valve DN 100-500 PN25 Ductile Iron BS EN 1092 -2 (ISO 7005-2)



SERIES 641/14-003 AVK Recoil Check Valve DN 350-500 **PN25** Ductile Iron BS EN 1092 -2 (ISO 7005-2)

**SERIES 641/01** 

Check Valve

Ductile Iron

**PN16** 

DN700-1000

AVK Metal Seat Swing

SERIES 641/21-002 AVK Recoil Check Valve DN600-1600 PN16 Ductile Iron BS EN 1092 -2 (ISO 7005-2)



SERIES 641/23-003 AVK Recoil Check Valve DN600-1000 PN25 Ductile Iron BS EN 1092 -2 (ISO 7005-2)

SERIES 53/35-003

Valve

DN80-500

Ductile Iron

EN 12050-4

DIN 3202-F6

PN10/16

AVK Flanged Ball Check

BS EN 1092 (ISO 7005-2)

SERIES 642/60-001

Double Disc ECV

Ductile Iron Body

DN600 available upon

DN50-500

PN16

reauest



BS EN 1074-3 BS EN 1092-2 (ISO 7005-2) SERIES 876/00-001 Nozzle Check Valve DN50 - 350 PN10/16 Ductile Iron Body Bronze Seat

EN12266 / EN 558 Series

BS EN1074-3 and

14.



SERIES 53/30-005 AVK Threaded Ball Check Valve DN-50 **PN10** Ductile Iron EN 12050-4 DIN 3202-F6





Nozzle Check Valve Multi Stem DN400 - 600 PN10/16 Ductile Iron BS EN1074-3 and EN12266 / EN 558 Series 14.



SERIES 876/01-001







**CONTROL VALVES** "Eurocheck" Check Valves Flow / Pressure reducing / Pressure relief / Level control



SERIES 879/001X-001 AVK Pressure Sustaining Relief Control Valve (reduced bore) DN50-600 PN10/16 Ductile Iron BS EN 1074 - 5 EN1092 (ISO 7005-2) WRAS approved materials.





SERIES 879/101X-001 **AVK Pressure Sustaining** Relief Control Valve (full bore) DN50-600 PN10/16 Ductile Iron BS EN 1074 - 5 EN1092 (ISO 7005-2) WRAS approved materials.

#### **SERIES 872/00**



EN1092 (ISO 7005-2) SERIES 702/20-103 AVK Knife Gate Valve with c/w Hand Wheel DN50-600

PN 10/16 Ductile Iron BS EN 1092-2 (ISO 7005-2) DN100-1200 (larger sizes available upon request)

**PENSTOCKS** 4 sided / 3 sided / Stoplogs / Flap valves



**KNIFE GATE VALVES** 

operated

ISO flange / Handwheel





**SERIES 75/10** AVK Wafer Concentric Butterfly Valve, Vulcanised Liner DN40-1000 PN16 Various Materials BS EN 593, Drilling to BS EN 1092 PN 16

**ROLLER GATE** 

**ORBINOX MV** 

Stainless steel

BS7775:2005

required

Working pressure as

WIMES 8.10 compliant











#### **CHANNEL MOUNTING** PENSTOCK ORBINOX CC

DN50-150

Ductile Iron

PN 10/16

Stainless Steel 304, 316, Duplex 2205 or super Duplex 2507 Working pressure equal to gate height BS7775:2005 WIMES 8.10 compliant

**ORBINOX FLAP VALVES** RR/RC & ALUMINIUM AND STAINLESS STEEL STOP LOGS ORBINOX SL/SA Round or Square Working pressure typically 5m, higher upon request. Stainless Steel 304, 316, Duplex 2205 or super Duplex 2507 DIN 19569. WIMES 8.10 compliant

**SERIES 75/20** AVK Short Double Flanged Concentric Butterfly Valve, Vulcanised Liner DN50-1000 PN16 Various Materials BS EN 593, Drilling to BS EN 1092 PN 16

### SERIES 879/003X-001

AVK Level Control Valve One Way DN50-600 PN10/16 Ductile Iron BS EN 1074 - 5 EN1092 (ISO 7005-2) WRAS approved materials.

SERIES 702/10-103 AVK Knife Gate Valve DN50-600 PN 10/16 Ductile Iron BS EN 1092-2 (ISO 7005-2)

**SERIES 702/50** AVK Knife Gate Valve with ISO Top DN50-600

PN 10/16 Ductile Iron BS EN 1092-2 (ISO 7005-2) DN100-1200 (larger sizes available upon request)

#### WEIR PENSTOCK **ORBINOX RB** Stainless steel Working pressure as

required BS7775:2005 WIMES 8.10 compliant

**BUTTERFLY VALVES** Wafer / Concentric / Lugged / Semi lugged



**SERIES 75/21** AVK Long Double Flanged Concentric BV, Vulcanised Liner DN50/1000 **PN16** Various Materials BS EN 593, Drilling to BS EN 1092 PN 16

# E

## VALVES AND FITTINGS FOR WATER AND WASTE WATER

Product range can be used on water and waste water

Product range can be used on water only



**SERIES 75/31** AVK Wafer Type Centering Lugs, Long Neck Valve Vulcanised Liner DN50-200 **PN16** Various Materials BS EN 593. Drilling to BS EN 1092 PN16



SERIES 756/100-104 AVK Double Flanged Double Eccentric Butterfly Valve with Gearbox and Handwheel DN150-600 . PN10/16 Ductile Iron BS EN 593 long pattern, EN558 Series 14



**SERIES 820/20** AVK U-Section Desponia Butterfly Valve, Concentric with Loose Liner DN150-1600 PN6/10/16 Ductile Iron **BS EN 593** BS EN 1092-2 (ISO 7005-2) EN 558 Series 20







**SERIES 820/10** AVK Lug Desponia Butterfly Valve, Concentric with Loose Liner DN25-600 PN6/10/16 Various Materials **BS FN 593** BS EN 1092-2 (ISO 7005-2) EN 558 Series 20

### SERIES 701/13-001

AVK Automatic Air Relief Valve Ductile iron shell. Brass base. Reinforced nylon body. Blue single orifice 1/2, 3/4, 1" inlet PN16 Ductile Iron BS EN 1074-4









WATER AIR VALVES Single orifice / Double orifice / Squat / Combination / **Underground chamber** 





**SERIES 75/41** AVK Lugged Concentric Butterfly Valve Vulcanised Liner DN50-1000 **PN16** Various Materials BS EN 593. Drilling to BS EN 1092 PN16

### SERIES 756/102-017

**AVK Double Eccentric** Butterfly Valve DN700-1200 PN16 Ductile Iron Flange drilling to BS EN1092 Sizes available up to DN2800

SERIES 76/70-002 AVK Wafer Butterfly Valve, Concentric with Loose Liner DN50-400 PN10/16 Ductile Iron BS EN 593 BS EN 1092-2 (ISO 7005-2) EN 558 Series 20















### **SERIES 75/51**

AVK Mono Flange Butterfly Valve Vulcanised Liner DN80-600 PN16 Various Materials BS EN 593, Drilling to BS EN 1092 PN16

SERIES 756/106-681 **AVK Double Eccentric** Butterfly Valve DN700-1200 **PN16** Ductile Iron Flange drilling to EN1092-2 Sizes available up to

DN2800

SERIES 76/71-002 AVK Lug Butterfly Valve, Concentric with Loose Liner DN50-300 PN10/16 Ductile Iron **BS EN 593** 

### SERIES 701/10-001

EN 558 Series 20

AVK Single Orifice Automatic Air Release Valve Reinforced nylon body. 1/2, 3/4, 1" inlet **PN16** BS EN 1074-4

### SERIES 701/40-010

**AVK Double Orifice** Composite Material Air Release Valve 34, 1, 2", 3" flanged inlet, DN12-50 plus 80mm flanged **PN16** Reinforced nvlon BS EN 1074-4

SERIES 701/60-010 AVK High Performance Combination Air Relief Valve DN50-80 **PN16** Ductile Iron BS EN 1092 (ISO 7005-2)





SERIES 701/84-002 AVK Underground Air Valve Complete chambered assembly PN16 PVC/ Reinforced nylon BS EN 1074-4 BS EN 1092-2 (ISO 7005-2)



SERIES 701/48 AVK Double Orifice Air Release Valve Reduced bore DN50-200 PN16 Reinforced Nylon BS EN 1074-4



SERIES 701/40L AVK Double Orifice Air Release Valve DN15, 20, 25, 50 PN16 Reinforced Nylon BS EN 1074-4



FLOOD GUARD Self Operating Flood Guard for Air Release Valve 2" - 4" PN16 Stainless Steel / Reinforced Nylon

WASTE WATER AIR VALVES Single orifice / Double orifice / Squat / Combination / Underground chamber





SERIES 701/75-010 AVK Squat Combination Air Release Valve DN50-100 PN10 Reinforced nylon EN 1092-2 (ISO 7005-2)



SERIES 701/95-010 AVK Combination Air Release Valve DN50-100 PN16 Reinforced Polyamide Wimes 8.09 compliant

SERIES 258/30-006

DN350-1600

PN16/25

Mild Steel

AVK Fabricated Coupling

WRAS approved materials

SERIES 259/30-001





AVK Combination Air Release Valve DN50,80,100 PN16 Mild steel epoxy coated EN 1092-2 (ISO 7005-2)

SERIES 701/78-010

AVK Large Combination Air Release Valve DN80,100 PN16 Steel Standard flange drilling to EN 1092-2 (ISO 7005-2) Wimes 8.09 compliant

### **SERIES 854/00**

AVK Ball Float valve DN50-300 PN16 Ductile Iron WIMES 8.09 compliant Reg 31 compliant

SERIES 258/61-001

AVK Fabricated Tensile Resistant Coupling DN350-700 PN10/16 dependant upon DN Steel WRAS approved materials

SERIES 601/A-006 AVK Universal Coupling DN40-400 PN16 Ductile Iron



**COUPLINGS** 

Resistant

Straight / Stepped

/ Universal / Tensile

SERIES 701/79 AVK Underground Air Release Valve System DN80 PN10 Reinforced Nylon Wimes 8.09 compliant

SERIES 258/60-001

Resistant Coupling

PN10/16 dependant

WRAS approved materials

DN700-1200

upon DN

Steel

AVK Fabricated Tensile

BALL VALVES Service connection / Float











# VALVES AND FITTINGS FOR WATER AND WASTE WATER

Product range can be used on water and waste water

Product range can be used on water only



SERIES 602/1-001 AVK Universal Stepped Coupling DN63-400 PN16 Ductile Iron



SERIES 621/41-001 AVK Tensile Resistant Coupling DN40-300 PN16 Ductile Iron BS EN 12842



SERIES 631/00-001 AVK Supa Maxi™ Straight Coupling DN50-600 PN16 Ductile Iron EN 14525



SERIES 632/00-001 AVK Supa Maxi™ Stepped Coupling DN50-300 PN16 Ductile Iron EN 14525



SERIES 635/00-002 AVK Supa Maxi™ Transition Coupling DN50-600 PN16 Ductile Iron EN 14525



END CAPS



SERIES 248/32-002 AVK Universal End Cap DN80-300 PN10 Ductile Iron



SERIES 634/00-001 AVK Supa Maxi™ End Cap Universal and tensile DN100-400 Ductile Iron Reg 31 compliant

**FLANGE ADAPTORS** Combi / Tensile / Universal / Dedicated



**SERIES 05/26** AVK Combi-Flange DN50-300 PN10/16 Ductile Iron Tensile for Ductile Iron pipes BS EN 1092-2 (ISO 7005-2)



**SERIES 05/60** AVK Combi Tensile Flange DN80-300 PN10/16 Ductile Iron Tensile for PE and PVC pipes BS EN 1092-2 (ISO 7005-2)



SERIES 209/30-001 AVK Flange Convertor DN50-1200 PN16 Cast Iron



**SERIES 603/A-002** AVK Universal Flange Adaptor DN40-400 Ductile Iron BS EN 1092 (ISO 7005-2)



SERIES 633/00-001 AVK Supa Maxi™ Flange Adaptor DN50-600 PN16 Ductile Iron EN 14525 WRAS approved materials Reg 31 compliant





**SERIES 603/A-003** 

BS EN 1092 (ISO 7005-2)

AVK Universal

Flange Adaptor

DN80-200

Ductile Iron





WRAS approved materials SERIES 623/10-001

AVK Tensile Resistant Flange Adaptor DN40-300 PN10/16 Ductile Iron BS EN 12842 BS EN 1092 (ISO 7005-2)

SERIES 260/61-001 AVK Fabricated Tensile Resistant Flange Adaptor DN350-700 PN16 Steel Flange BS EN 1092 (ISO 7005-2)





SERIES 260/60-001 AVK Fabricated Tensile Resistant Flange Adaptor DN700-1200 PN10 Steel Flange BS EN 1092 (ISO 7005-2)

### DISMANTLING JOINTS



SERIES 265/30-002 AVK Dismantling Joint DN300-1400 PN10/16 Mild Steel BS EN 1092 (ISO 7005-2)



SERIES 265/50-001 AVK Dismantling Joint DN50-250 PN16 Ductile Iron BS EN 10921 (ISO 7005-2)



SERIES 265/50-002 AVK Dismantling Joint DN300-1800 PN16 Mild Steel BS EN 1092 (ISO 7005-2)

WALLSTARTERS



SERIES 717/30-002 AVK Wall Starter Range DN350-500 PN16 Steel Length: 400-1000 BS EN 1092 (ISO 7005-2) WRAS approved materials



SERIES 717/30-003 AVK Wall Starter Range DN350 PN16 Steel Length: 400-1000 BS EN 1092 (ISO 7005-2) WRAS approved materials



SERIES 717/30-005 AVK Wall Starter Range DN400-1000 PN16 Steel Length: 400-1000 BS EN 1092 (ISO 7005-2) WRAS approved materials



SERIES 717/30-006 AVK Wall Starter Range DN350-1000 PN16 Steel Length: 400-1000 BS EN 1092 (ISO 7005-2) WRAS approved materials



**REPAIR CLAMPS** Split / Single band / Multiple band / Universal



SERIES 201 AVK Split Repair Collar DN50-300 PN7 Grey Cast Iron



SERIES 203/30-001 AVK Pipe Saver Repair Clamp DN15-60 PN7 Stainless Steel WRAS approved materials

SERIES 253/30-002 AVK Supacollar Repair Clamp 3/4" BSP drilled and tapped boss DN80-300 PN16 Ductile Iron WRAS approved



SERIES 202/30-001 AVK Stainless Steel Repair Clamp DN80-1400 PN2-10 WRAS approved materials Other sizes are available on request

SERIES 206/30-001

Clamp

DN60-350

Stainless Steel

WRAS approved

PN9, 10

AVK Single Band Repair



SERIES 202/30-004 AVK Stainless Steel Repair Clamp DN80-600 PN7,9,10 WRAS approved Other sizes are available on request





## **VALVES AND FITTINGS FOR** WATER AND WASTE WATER

Product range can be used on water and waste water

Product range can be used on water only



SERIES 253/30-003 AVK Supacollar Repair Clamp 1" BSP drilled and tapped boss DN80-300 **PN16** Ductile Iron WRAS approved



SERIES 253/30-004 AVK Supacollar Repair Clamp 2" BSP drilled and tapped boss DN80-300 **PN16** Ductile Iron WRAS approved

**SERIES 729/02** AVK Double Section Repair Clamp DN80-1000 Stainless Steel PN16 Triple-section S729/03 DN250-1000

SERIES 253/40-001 AVK Universal Supacollar Repair Clamp Plain boss DN80-300 PN16 Ductile Iron WRAS approved



**SERIES 729/01** AVK Single Section Repair Clamp DN20-500 PN7/10 Stainless Steel



TEES Fabricated / Universal





SERIES 214/30-001 AVK Fabricated Bolt On Tee DN80-600 PN10 Mild Steel EN 1092-2 (ISO 7005-2)



SERIES 215/30-001 AVK Stainless Steel Tee DN80-1200 PN3,5,6,7,9,10 Stainless Steel WRAS approved materials



SERIES 257/30-001 AVK Universal Tee DN80-300 PN16 Ductile Iron WRAS approved materials

**ENCAPSULATION COLLARS** Ferrule / Socket



**SERIES 204/30** Ferrule Encapsulation Collar Sealing range DN80-150

**DOUBLE FLANGED BENDS** 



SERIES 712 AVK Double flanged Bend 90° (other angles available) DN40-600 PN10/16 Ductile Iron DIN EN545 ISO 7005-2, EN 1092-2: 1997





SERIES 712/7010-001

SERIES 712/1010-001 AVK All flanged Tee type T to EN545 DN40-125 PN10/16 Ductile Iron DIN EN545 ISO 7005-2, EN 1092-2: 1997





### SERIES 208/01-001

AVK Socket Encapsulation Collar Sealing range DN80-200 PN16 Ductile iron Reg 31 compliant

### SERIES 712/7010-001

AVK Double flanged Reducing Taper DN80-450 PN10/16 Ductile Iron DIN EN545 ISO 7005-2, EN 1092-2: 1997

SERIES 712/7513-001

AVK Flange spigot piece type F to EN 545 DN40-600 PN10/16 Ductile Iron DIN EN545 ISO 7005-2, EN 1092-2: 1997

**ACCESSORIES** Tees / Handwheels / Lever and weight kits / Actuators







SERIES 04/30-005 AVK Wall Bracket Reach length 200-700mm



SERIES 08/A AVK Handwheel for Series 21, 37, 54 & 55 Gate

SERIES 05/E

DN50-600

AISI 304

Valves

plastic

RAL5017

DN50-300

DN50-600

**SERIES 41/I-002** 

AVK Transparent Guard Kit

100% recycled virgin ABS

for Swing Check Valves

Stainless Steel

AVK Support Bush

For Series 621,623, 01/79

and the Supa Maxi<sup>™</sup> range



SERIES 04/30-004 AVK Extension Spindles for Gate Valves, Heavy duty Length: 100-600 Ductile Iron

SERIES 08/D-001 AVK Stem Cap for Series 21, 37, 54 & 55 Gate Valves RAL 5017 DN50-600



**SERIES 41/D-001** AVK Lever & Weight Kit for Swing Check Valves DN80-300 DN400-600 available upon request





SERIES 758/10 AVK Multi-Turn Bevel Gearbox Ductile Iron



**SERIES 04/15** Tee Key Steel

**SERIES 80/30** Type 4055





**SERIES 41/32** 

SERIES 04/30-001/2 AVK Extension Spindles for Gate Valves, Square Tube Length: 100-3000 BS 5163 Ductile Iron

**SERIES 80/31** AVK Synthetic Surface Box Type 4056 For distribution valves, M-4056 MD-GG, Futura



**MULTI TURN AND QUARTER TURN ACTUATORS** For more information on our range of actuators please contact us for details Tel: +44 (0) 1604 601188



AVK Synthetic Surface Box For underground hydrants, H-4055 HD-GG, Classic



### AVK PENT FLOW FITTINGS FOR WATER



### The AVK PIT TAP

range includes selftapping saddle ferrules allowing you to tap live into PVC, asbestos cement and PE pipe work. The **AVK PERFEBOX** is a class leading range of Single and Double Water Meter Boundary Boxes, with Grade B and Grade C surface box options. The composite lid also allows if required, AMR technology. The range includes boundary boxes suitable for contaminated ground.

The **AVK MECH** mechanical range allows PE connections from d20 to d110mm.

Pipe diameter chart on page 29 24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228





The **AVK Control** Offer of plastic stop taps can be adapted to copper pipe using AVK Pentomech copper kit.

The **AVK PUSH** push-fit fitting is for PE pipework from d20 to d63mm. Both ranges include a Universal range to allow connections to most common water pipes.

As part of the range there is the **AVK PLIC MECH** Universal coupling and elbow with a PE outlet and also a Universal x Universal coupling and elbow. This allows you to connect on to lead, galvanized steel, copper, PVCU, imperial polyethylene and metric PE.

### AVK PENTOFLOW FITTINGS FOR WATER

Product range can be used on water only

### AVK PENT BOX Water meter boundary boxes



SERIES 8054/52-002 **AVK Pentobox** Grade B composite surface box Sealed, telescopic Gunmetal manifold 34" BSP Female outlet Contaminated ground WRAS approved materials



SERIES 8054/82-001 AVK Pentobox Grade B ductile surface box Unsealed, telescopic 20.25.32 Push-fit connections or ¾" BSP Female outlet for contaminated ground WRAS approved product



SERIES 1110/02-001 Repair Coupler Mechanical operation WIS 4-32-11 d20-110 PN16 Polypropylene body Liner Series 1110/25













AVK PENT®MECH Mechanical Fittings / **Universal Mechanical** Fittings



hox

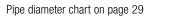


Polypropylene body Liner Series 1110/25

SERIES 1110/06-001 Male Adaptor Mechanical operation WIS 4-32-11 d20x1⁄2"-110x4" **PN16** Polypropylene body Liner Series 1110/25

SERIES 1110/09-001 90° Male Tee Mechanical operation WIS 4-32-11 d20x1/2"x20-110x4"x110 **PN16** Polypropylene body Liner Series 1110/25





24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228



AVK Pentobox Grade B composite surface box. Sealed, telescopic 20, 25, 32 & 1/2" HG Push-fit connections or ¾" BSP Female outlet for contaminated ground WRAS approved product

SERIES 8054/62-001 AVK Pentobox Grade C composite surface box Sealed, telescopic 20, 25, 32 & 1/2" HG Push-fit connections WRAS approved product

#### SERIES 1110/01-001

Coupler Mechanical operation WIS 4-32-11 d20-110 PN16 Polypropylene body Liner Series 1110/25

### SERIES 1110/04-001

End Cap Mechanical operation WIS 4-32-11 d20-110 **PN16** Polypropylene body Liner Series 1110/25

#### SERIES 1110/07-001

90° Tee Mechanical operation WIS 4-32-11 d20x20x20-110x110x110 **PN16** Polypropylene body Liner Series 1110/25

SERIES 1110/10-001 90° Reducing Tee Mechanical operation WIS 4-32-11 d25x20x25-110x90x110 PN16 Polypropylene body Liner Series 1110/25







SERIES 8054/22-001

20, 25, 32 & 1/2" HG

or ¾" BSP Female outlet,

WRAS approved product

SERIES 8054/53-001

Grade B composite surface

**AVK Double Pentobox** 

Sealed, telescopic

25, 32 & 1/2" HG

Push-fit connections

or 34" BSP Female outlet.

WRAS approved materials

Push-fit connections

**AVK Pentobox** Grade B composite

surface box Sealed, telescopic



SERIES 1110/11-001 90° Increased Tee Mechanical operation WIS 4-32-11 d20x25x20-25x32x25 PN16 Polypropylene body Liner Series 1110/25



SERIES 1110/14-001 90° Male Elbow Mechanical operation WIS 4-32-11 d20x1⁄2"-63x2" **PN16** Polypropylene body Liner Series 1110/25



SERIES 1110/17-001 90° Elbow with Female Outlet at 90° Mechanical operation WIS 4-32-11 d25x1/2"x25-32x34"x32 PN16 Polypropylene body Liner Series 1110/25



SERIES 1110/21-001 Universal x PE 90° Elbow Mechanical operation WIS 4-32-11 d25x15-21 to 32x21-27 PN16 Polypropylene body Liner Series 1110/25

SERIES 1110/24-001 Universal Kit for use in a

Pentomech Fitting

Polypropylene body

WIS 4-32-11

PN16

Mechanical operation

d25x15-21 to 40x27-35





**SERIES 1110/28** Nut Polypropylene d16-110



**SERIES 1110/29** Thrust Ring Polypropylene d16-110

Pipe diameter chart on page 29

24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228

Series 1110/12-001 90° Elbow Mechanical operation WIS 4-32-11 d20-110 PN16 Polypropylene body Liner Series 1110/25

SERIES 1110/15-001 Flanged Joint Mechanical operation WIS 4-32-11 d50- d100 Polypropylene body Liner Series 1110/25



Copper Mechanical operation WIS 4-32-11 d20x15-32x22 PN16 Polypropylene body Liner Series 1110/25

**PN16** 

### SERIES 1110/22-001 Universal x Universal

Coupler Mechanical operation WIS 4-32-11 d15-21x15-21 to 27-35x27-35 PN16 Polypropylene body Liner Series 1110/25

SERIES 1110/25-001 Liner for SDR11, 20-63 PE pipe d20-63









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90° Female Elbow Mechanical operation WIS 4-32-11 d20x1/2"-110x4" PN16 Polypropylene body Liner Series 1110/25

SERIES 1110/16-001

Wall Plate Elbow Mechanical operation WIS 4-32-11 d20-d25 PN16 Polypropylene body Liner Series 1110/25

SERIES 1110/20-001

Universal x PE Coupler Mechanical operation WIS 4-32-11 d20x15-21 to 32x27-35 PN16 Polypropylene body Liner Series 1110/25

### SERIES 1110/23-001

Universal x Universal 90° Elbow Mechanical operation WIS 4-32-11 d15-21x15-21 to 27-35x27-35 PN16 Polypropylene body Liner Series 1110/25

SERIES 1110/26-001 Metric Copper Kit d15-22



Series 1110/30 Grip Ring Acetal d16-110

PRODUCT GUIDE | 23

### AVK PENTOFLOW FITTINGS FOR WATER

Product range can be used on water only



**SERIES 1110/31** Conical Gasket FPDM d16-110



SERIES 1114/02-001 Repair Coupler Push-fit operation WIS 4-32-11 d20-50 PN16 Polycetal glass body Liner Series 1114/18 Threads female taper R



AVK PENT PUSH

push-fit fittings

Push-fit fittings / Universal



d20x1⁄2" PN16 Polycetal glass body Threads female taper Rp Liner Series 1114/18











SERIES 1114/15-001 Push-Fit-Kit d20-63









d20x1⁄2"-32x1 **PN16** Polycetal glass Threads male taper R Liner Series 1114/18

> SERIES 1114/16-001 Universal Coupler

Push-fit operation WIS 4-32-11 d20x15-22 to 50x49-63 PN16 Polycetal glass body Liner Series 1114/18



SERIES 1114/03-001 **Reducer Coupler** Push-fit operation WIS 4-32-11 d25x20-32x25 **PN16** Polycetal glass body Liner Series 1114/18

SERIES 1114/06-001 Female Adaptor

Sealing washer included Push-fit operation WIS 4-32-11 d25x¾"-32x1" PN16 Polycetal glass body Threads female taper Rp Liner Series 1114/18

### SERIES 1114/09-001

Threads female taper Rp

#### SERIES 1114/12-001



#### SERIES 1114/01-001 Straight Coupler Push-fit operation WIS 4-32-11 d20-63 PN16 Polycetal glass body Liner Series 1114/18

### SERIES 1114/04-001

End Plug Push-fit operation WIS 4-32-11 d25-32 PN16 Polycetal glass body Liner Series 1114/18 \*63mm made to order

SERIES 1114/07-001

Male Adaptor Push-fit operation WIS 4-32-11 d20x1/2"-32x1" **PN16** Polycetal glass body Threads male taper R Liner Series 1114/18

### SERIES 1114/10-001

90° Elbow Push-fit operation WIS 4-32-11 d20-32 PN16 Polycetal glass body Liner Series 1114/18

### SERIES 1114/13-001

Spigot Adaptor Push-fit operation WIS 4-32-11 d25x¾"-32x1 **PN16** Polycetal glass body Threads male Taper R series

SERIES 1114/17-001 Universal Repair kit Push-fit operation WIS 4-32-11 d15-22 to 49-63 PN16 Polycetal glass

Pipe diameter chart on page 29 24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228



Tee Female Push-fit operation WIS 4-32-11









**SERIES 1114/14** Metric PVC Kit d25-63



SERIES 1114/18-001 SDR11 Liner SDR11-25-63 PE pipe d20-63



**SERIES 1114/19** 20-63 Pentopush wrench Stainless Steel

### AVK PENT VALVE Mechanical / Push-fit / Threaded



d20-32 PN16 Polypropylene body SERIES 1115/10-003 Swivel Ferrules Pushfit /

SERIES 1111/01-001

Mechanical operation

Plastic Stop Tap

WIS 4-32-11

Mechanical Inlet - 1"-2' Outlet - Mechanical - d50-63mm Outlet - Pushfit - d32mm WIS 4-22-02

### SERIES 1116/20-001 PE Self Tapping Saddle Saddle dia - d63-315mm Outlet - Pushfit d20

25mm WIS 4-22-02 Gunmetal saddle DZR cutter Acetal banjo and top cap

SERIES 1116/30-001 PVC Self Tapping Saddle Saddle dia - 2"-12" Outlet - Pushfit d20 -25mm WIS 4-22-02 Gunmetal saddle DZR cutter Acetal banjo and top cap

#### SERIES 1116/50-001 AC Self Tapping Saddle Saddle dia - 2"-12" Outlet - Pushfit d20-25mm WIS 4-22-02 Gunmetal saddle, stainless steel cutter, Acetal banjo and top cap

Pipe diameter chart on page 29









### AVK PENT®TAP

Push-fit / Threaded / Self tapping sadles



### SERIES 1116/10-003

PE Self Tapping Saddle Saddle dia - d63-315mm Outlet - Pushfit d32mm WIS 4-22-02 Gunmetal saddle, DZR cutter, Gunmetal / Acetal banjo and top cap

SERIES 1116/30-003

PVC Self Tapping Saddle Saddle dia - 2"-12" Outlet - Pushfit d32mm WIS 4-22-02 Gunmetal saddle, DZR cutter, Gunmetal / Acetal banjo and top cap

### SERIES 1116/50-003

AC Self Tapping Saddle AC Self Tapping Saddle Saddle dia - 2"-12" Outlet - Pushfit d32mm WIS 4-22-02 Gunmetal saddle, stainless steel cutter, Gunmetal / Acetal banjo and top cap



SERIES 1115/10-004 Swivel Ferrules Heavy Gauge Inlet - 1/2" - 1" Outlet - 1/2"-1" HG Comp WIS 4-22-02 Gunmetal

SERIES 1115/10-001

Swivel Ferrules Pushfit

Outlet - Push-fit d20-25

Acetal banjo and top cap

Inlet - 1/2"-3/4"

WIS 4-22-02

Gunmetal centre



SERIES 1116/20-002 PE Self Tapping Saddle BSP Saddle dia - d63-315mm Outlet - 1/2" - 1" BSP female WIS 4-22-02 Gunmetal saddle / banjo, DZR cutter and Acetal top cap

#### SERIES 1116/30-002 PVC Self Tapping Saddle

BSP Saddle dia - 2"-12" Outlet - 1/2" - 1" BSP female WIS 4-22-02 DZR cutter and Acetal top cap







Gunmetal saddle / banjo, 1/2" - 1" BSP

### AVK PENTOFLOW FITTINGS FOR WATER

Product range can be used on water only



SERIES 1116/50-002 AC Self Tapping Saddle BSP Saddle dia - 2"-12" Outlet - ½" - 1" BSP female WIS 4-22-02 Gunmetal saddle, stainless steel cutter, Gunmetal / Acetal banjo and top cap



SERIES 1112/02 Clamp Saddle with BSP Female Outlet Polypropylene, stainless steel reinforcing ring and nuts and bolts NBR Seals ½"-4" BSP



Pipe diameter chart on page 29 24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228

IMPERIAL PIPE									
PIPE	STANDARD	N.B.	3/8"	1⁄2"	3⁄4"	1"	<sup>11</sup> /4"	<sup>11</sup> /2"	2"
Black imp	CLASS C & D-BS1972/67	MAX	17.30	21.50	26.90	33.70	42.50	48.50	60.60
DIACK IMP	CLASS C & D-BS3284/67	MIN	17.00	21.20	26.60	33.40	42.10	48.10	60.10
Normal gauga	Normal gauge IS 134	MAX	-	17.32	25.40	31.75	38.10	44.45	60.83
Normai yauye		MIN	-	16.94	24.94	31.24	37.52	43.82	60.02
	"IS 134	MAX	-	21.10	27.45	34.25	42.65	48.65	-
neavy gauge	Heavy gauge IS 135"	MIN	-	20.70	27.05	33.85	42.00	47.95	-
	DC EN 10440	MAX	-	15.21	21.56	28.34	-	-	-
Imp copper	copper BS EN 12449	MIN	-	15.06	21.41	28.17	-	-	-
Galv	BS1387	MAX	-	21.70	27.20	34.20	42.90	48.80	60.80
		MIN	-	21.10	26.60	33.40	42.10	48.00	59.80
Imp PVC	BS3505	MAX	-	21.50	26.90	33.70	42.40	48.40	60.50
		MIN	-	21.20	26.60	33.40	42.10	48.10	60.20

METRIC PIPE								
PIPE	STANDARD	N.B.	15	22	28	35	42	54
Copper Metric EN1057		MAX	15.04	22.05	28.05	35.06	42.06	52.06
	MIN	14.96	21.95	27.95	29.94	41.94	51.94	

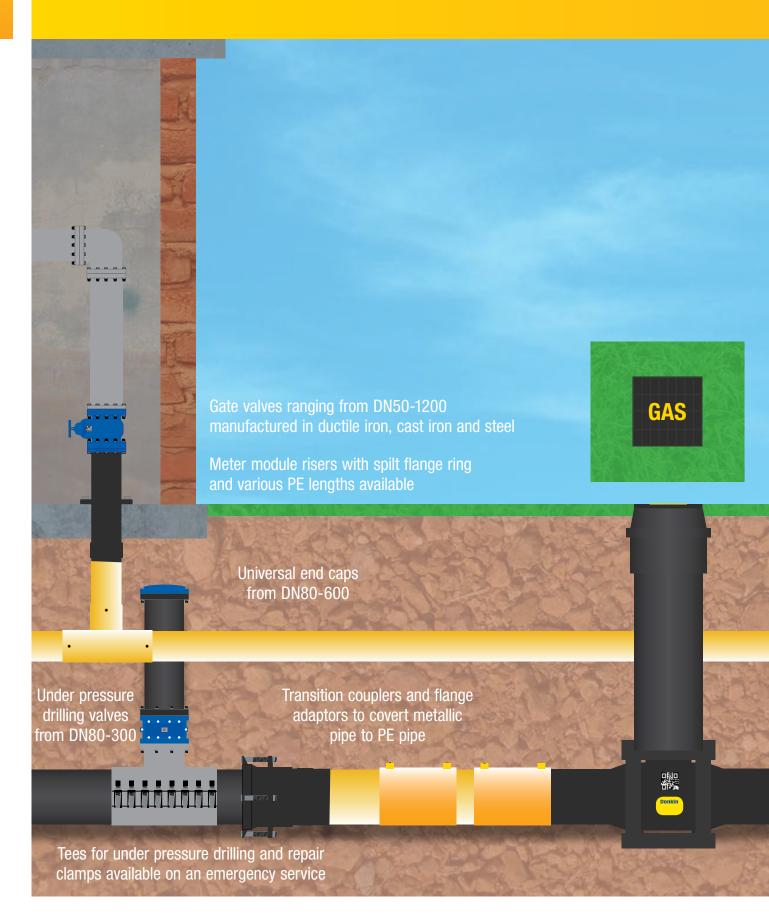
LEAD PIPE					
	BS 602				
N.B.	WEIGHT / FT	OD			
3/8"	5LB	20.00			
1⁄2"	6LB	21.60			
1⁄2"	7LB	23.20			
1⁄2"	9LB	25.40			
3⁄4"	9LB	30.60			
3⁄4"	11LB	32.80			
3⁄4"	15LB	37.00			
1"	16LB	41.00			
1"	21LB	45.00			

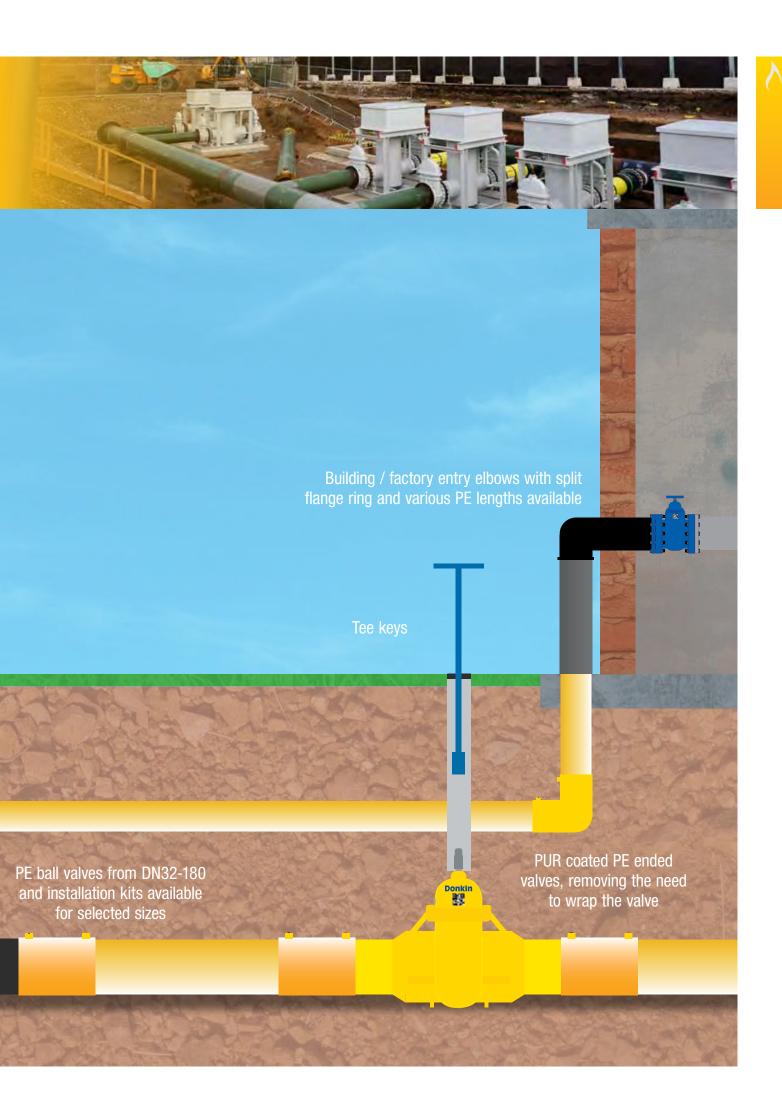
 METRIC PE, NB SAME SIZE AS OD

 20, 25, 32, 40, 50, 63, 75, 90, 110



# **VALVES AND FITTINGS FOR** GAS





### VALVES AND FITTINGS FOR GAS



Product is a part of the renewable gas range

Product range can be used on gas only

**GATE VALVES** 



SERIES 555/300-004 Donkin Cast Iron PUR Coated Softseal Valve DN80-300 PN7 Cast Iron GIS/V7 Part 1

SERIES 555/301-001

SERIES 555/371-002

Donkin Ductile Iron PUR

Coated Softseal Valve with

Donkin Ductile Iron

Softseal Valve

DN80-300

Ductile Iron

GIS/V7 Part 1

PN7/10

PE Ends



DN80-300 PN7 Cast Iron GIS/V7 Part 1

SERIES 555/303-002 Donkin Cast Steel PUR Coated Softseal Valve DN80-300 PN7 Cast Steel GIS/V7 Part 1

SERIES 555/300-001

Donkin Cast Iron

Softseal Valve

SERIES 555/401-001 Donkin Ductile Iron Softseal Gate Valve DN50-300 **PN10** Ductile iron GIS V7 Part 1

SERIES 555/303-001 Donkin Steel Softseal Valve DN80-300 PN16 Cast Steel GIS/V7 Part 1

SERIES 555/101-001 Donkin Large Diameter Ductile Iron Softseal Valve DN400-600 PN7 Ductile Iron GIS/V7 Part 1

SERIES 662 Donkin Coke Oven Gas Wedge Gate Valve DN675-1200 PN0.25/0.35 Cast or Ductile Iron EN 12266



SERIES 555/300-002 Donkin Cast Iron Softseal Valve DN80-300 PN7 Cast Iron GIS/V7 Part 1

SERIES 555/411-001 Donkin Ductile Iron Softseal Gate Valve Short (F4) face to face DN80-250 PN7 Ductile Iron GIS/V7 Part 1

SERIES 555/370-003 Donkin Cast Iron PUR Coated Softseal Valve with PE Ends DN90-315 PN4/2 Cast Iron GIS V7 Part 1 GIS PL3

SERIES 555/163-001 Donkin Steel Softseal Valve DN50-300 PN50 Cast Steel API6D. BS 12266-1 Z245.15-09

SERIES 555/103-001 Donkin Large Diameter Steel Softseal Valve DN400-600 PN7 Cast Steel GIS/V7 Part 1



SERIES 562/00-001 Donkin Outside Screw Universal Wedge Gate Valve DN400-600 PN7 Cast Iron/Cast Steel FN 12266









SERIES 555/100-001 Donkin Large Diameter Cast Iron Softseal Valve DN350-800 PN2 Cast Iron GIS/V7 Part 1



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SLIDE VALVES





SERIES 777/11-001 Donkin Baurer Valve DN750-1200 PN2 Fabricated Steel EN 12266





SERIES 450/001-001 Donkin Ball Valve DN50-150 PN7 Ductile Iron Stainless Steel Ball BS 5159 EN 12266



PN7 Ductile Iron Body Stainless Steel Ball GIS/V4 SERIES 455/57-001 Ball Valve

SERIES 158/04-002

Donkin Cast Iron PUR Under Pressure Drilling

SERIES 451/50-001

Donkin Ball Valve with

Screwed Ends

DN¾-2"

Valve DN80-400

PN2/7

Cast Iron GIS/V7 Part1

Donkin Limited Dimension DN¾", 1" PN7 Ductile Iron GIS/E1 GIS/V4

SERIES 460/02-001 Donkin Steel Ball Valve DN20-50 PN7 Carbon Steel Stainless Steel Ball EN 12266

**SERIES 331/40** AVK Stainless Steel Full Bore Split Body Ball Valve DN15-300 **PN16** Stainless Steel ATEX





# BALL VALVES

SERIES 451/70-001 Donkin Ball Valve with PE Tails DN25-63mm PN4 Ductile Iron Body Stainless Steel Ball GIS/V4 GIS/PL3

SERIES 455/51-001 Donkin Ball Valves DN¾", 1" and 2" PN7 Ductile Iron, GIS/E1 GIS/V4 EN 12266

**SERIES 331/10** AVK 2 Piece BSP Screwed Stainless Steel Ball Valve DN8-100 PN63 Stainless Steel ANSI B2.1 BS21

**SERIES 331/50** AVK 2 Piece BSP Screwed Stainless Steel Full Bore Ball Valve DN6-100 PN25-105 Stainless Steel ATEX

**SERIES 666/80** AVK Brass Security Valve for Gas Riser Systems DN¾ PN5 Brass GIS/V7 Part 3



SERIES 451/73-001 Donkin Ball Valve Screwed to PE DN¾-2" / 25-63mm PN4 Ductile Iron Body Stainless Steel Ball GIS/V4 GIS/PL3



SERIES 455/74-001 Donkin PE/Screwed End Ball Valves 32mm x 1", 63mm x 2" PN4/7 Ductile Iron GIS/PL3 GIS/V4





**SERIES 331/30** AVK 2 Piece Flanged Stainless Steel Ball Valve DN15-100 PN16 Stainless Steel DIN 2633

SERIES 331/80

Diverter Ball Valve

DN15-150

ANSI B2.1

Stainless Steel

PN16

BS21

AVK Stainless Steel 3 Way



**SERIES 84GBA** Donkin Full Bore Brass Ball Valve DN8-100 PN7 Brass EN 331







Product is a part of the renewable gas range

Product range can be used on gas

only



**SERIES 666/90** AVK Brass Security Valve for Gas Riser Systems Lever Operated DN1", 1½", 2" PN5 Brass GIS/V7 Part 3

SERIES 75/41-001

AVK Centric Full Lug

T/SP/M/9: Part 1 and 2

Butterfly Valve

DN50-350

Ductile Iron

T/SP/PRS/38

PN10/16



SERIES 85/30-001 Donkin Certus™ PE Clear Bore Service Isolation Valve DN20-180 PE100 GIS/V7 Part 2 EN 1555-4

SERIES 75/10-033 AVK Wafer Concentric Butterfly Valve DN40-1400 PN6/10/16 Ductile Iron T/SP/M/9: Part 1 and 2 T/SP/PRS/38



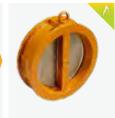
**BUTTERFLY VALVES** 

SERIES 89/BFV AVK HDPE Fusible End Butterfly Valve d50-255 PN16 PE 100 ASME B16.40



**SERIES 89/DCV** AVK HDPE Fusible End Dual Containment Butterfly Valve d50x100 - 150x250 PN16 PF 100 ASME B16.40

NON-RETURN VALVES



SERIES 642 Dual Plate Flangeless Wafer Type Check Valve DN50-600 PN16 Cast Iron EN 19, MSS SP 25

SERIES 217/31-001/

Donkin Factory Entry

DN40x11/2" - 180x6"

002

Elbow

PN5.5

Steel/PE

GIS/PL3 PE x Screwed 001 PE x Pipe End 002

**MAINS TO METER** entry elbows / Below ground



SERIES 217/31-003 Donkin Factory Entry Elbow (with Split Flange Ring) DN90x3" to 180x6" PN5.5 Steel/PE GIS/PL3





SERIES 216 Donkin Meter Box Adaptor DN20x¾"-32x1" PN4 Steel GIS/PL3

SERIES 218/31-001 & 002 Donkin Below Ground Entry Fitting DN25x34" to 180x6" PN5.5 Steel/PE GIS/PL3 PE x Screwed 001 PE x Pipe End 002

SERIES 218/41-002 Donkin Governor Module Riser Fitting with Split Flange DN50-250 PN7 GIS/PL2

SERIES 218/31-003 Donkin Below Ground Entry Fitting with Split Flange DN90x3" - 180x6" PN5 5 GIS/PI 3







**SERIES 456/58** Donkin Mains to Meter Crimp Tool Kit For the crimping of DN16, 20, 25 and 32 PE80 service pipe.



TRANSITION FITTINGS

**FLOW LIMITORS** 

**SERIES 310/066** Donkin Flow Limitor (EFV) DN25 PN4 Acetal BGE/S/V/5 MSS SP-115 25mm

**SERIES 39/60** 

DN63-355

Ductile Iron

DN80-1200

Stainless Steel

GIS/LC8 Part 4

PN7

GIS/PL3

PN4/7

Donkin PE100, Split

Flange, Flange Adaptor

PN16 or ASA flanges

EN 1092 (ISO 7005-2)

SERIES 202/31-004

Donkin Stainless Steel

Repair Clamp with boss

with Two Flanged Bosses



SERIES 310/061 Donkin Flow Limitor (EFV) (310 T) **DN32** PN0.075-5 HDPE GIS/EFV1 32mm

SERIES 310/063 Donkin Flow Limitor (EFV) (310 SL) DN32 PN0.69-7 Acetal MSS SP-115 32mm



Donkin Integral Flow Limitor (EFV) (Fits into Electrofusion Coupler or Reducer) DN32, 32x20, 32x25 PN0.69-7 MSS SP-115 32, 32x20. 32x25mm



**SERIES 39/50** Donkin PE100 Flange Adaptor DN63-355 PN4/7 PN16 or ASA flanges Ductile Iron GIS/PL3 EN 1092 (ISO 7005-2)



**SERIES 202/31** Donkin Multiple Band Repair Clamp DN80-1200 PN7 Stainless Steel GIS/LC8 Part 4



**SERIES 253/31** Donkin Supacollar DN80-300 PN7







SERIES 253/31-004 Donkin Supacollar Universal Repair Clamp, Ductile Iron GIS/LC8 Part 4



SERIES 206/31 Donkin Single Band Repair Clamp DN33-350 PN2 Stainless Steel GIS/LC8 Part 4



Universal Repair Clamp, Ductile Iron GIS/LC8 Part 4

24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228

Donkin Flow Limitor DN32 PN0.50-4.0 Acetal MSS SP-115 32mm

SERIES 310/067



Donkin Transition Coupler DN90x3" to 355x12' PN2 GIS/PL3 Ductile Iron

SERIES 604/1-001

**REPAIR CLAMPS** Single band / Multiple band /

### VALVES AND FITTINGS FOR GAS



Product is a part of the renewable gas range

Product range can be used on gas only

TEES Universal / Live transfer



**SERIES 207/31** Donkin Live Transfer Fitting DN1"-2" PN2 Stainless Steel GIS/LC8 Part 4



**SERIES 213/31** Donkin Fabricated "Hot-Tap" Weld-on Tee DN50-600 PN7 Mild Steel ANSI B31.8

**SERIES 215/31** 

**Donkin Stainless** 

DN80-1200

Stainless Steel

GIS/LC8 Part4

PN7

Steel Under Pressure Tee



**SERIES 214/31** Donkin Fabricated Steel Flowstop Tee DN300-900 PN7 Mild Steel



**SERIES 257/31** Donkin Universal Under Pressure Tee DN80-300 PN7 Ductile Iron GIS/LC8 Part 4

**SERIES 248/32** Donkin Universal End Cap DN80-600 PN2 Ductile Iron GIS/F13

ACCESSORIES

Indicator / Tee keys /



SERIES 555/00-005 Donkin Downpipe adaptor for series 555 valves (Recycled PE)



**CERTUS TEE KEYS** 50mm Square for Certus PE Ball Valves





SERIES 555/00-003 Donkin Anti Tamper Device for Series 555 Valves DN50-200 Cast Iron

SERIES 555/00-002 Donkin Stem Cap for Series 555 and

150 CL Valves.

DN50-600

Cast Iron 28mm/25mm



SERIES 555/00-001 Donkin Clip-on Indicator for Series 555 & 158 Valves up to DN300 for use above and below ground Polycarbonate

**SERIES 04/15** Tee Key Steel



34 | PRODUCT GUIDE

SERIES 555/00-004 Donkin Handwheel to suit 555 Valves. DN50-600 Cast Iron





# **AVK ASSIST** TAKE CONTROL OF YOUR CRITICAL ASSETS

AVK ASSIST is a free app aimed at gas and water network engineers. The app is made up of 4 key elements which will help specify, select and then record the installation quality and GPS location of the asset.

The AVK ASSIST app is available to download for free on the App Store and Google Play.





### **DOWNLOAD THE APP HERE**

AR

Assist









Apple and the Apple Logo are trademarks of Apple Inc. Google Play and the Google Play logo are trademarks of Google LLC.

**INCREASED ASSET TRACEABILITY** 

**RECORD INDIVIDUAL ASSET INSTALLATIONS** 



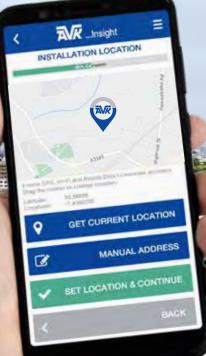
ACCURATE GPS PIN LOCATION

**EXPORTABLE DATA INTO STANDARD FORMATS** 

**VISUALLY AUDIT THE INSTALLATION QUALITY** 



PERIODIC INSTALLATION AUDIT REPORT AVAILABLE





### **AVK** HAS A REPUTATION FOR BEING A LEADING INNOVATOR AND SOLUTIONS PROVIDER IN THE GLOBAL GAS, WATER AND INDUSTRIAL SECTORS. **AVK ASSIST** IS JUST SUCH AN INNOVATION THAT DRIVES THIS REPUTATION.

By building relationships with our partners, through listening and responding to both their key strategies and to their daily operational challenges, we are able to develop solutions led products and services which help deliver and resolve.

Network management and asset mapping are 2 key subjects highlighted in the majority of utility strategies as ongoing issues, the AVK ASSIST mobile app can make a major contribution on the journey to a resolution.

AVK ASSIST is a free app aimed at utility and industrial, gas and water network engineers. The app is made up of 4 key elements which will help specify, select and then record the installation quality and GPS location of the asset.

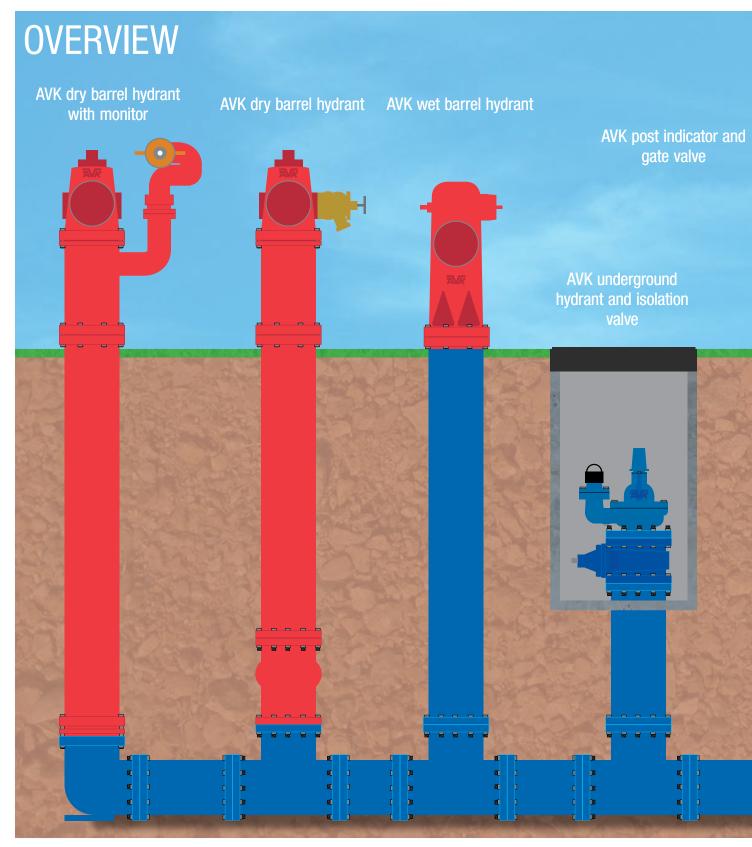
The AVK ASSIST app is available to download for free on the App Store and Google Play.



#### FULL TRACEABILITY IN A FEW SIMPLE STEPS...

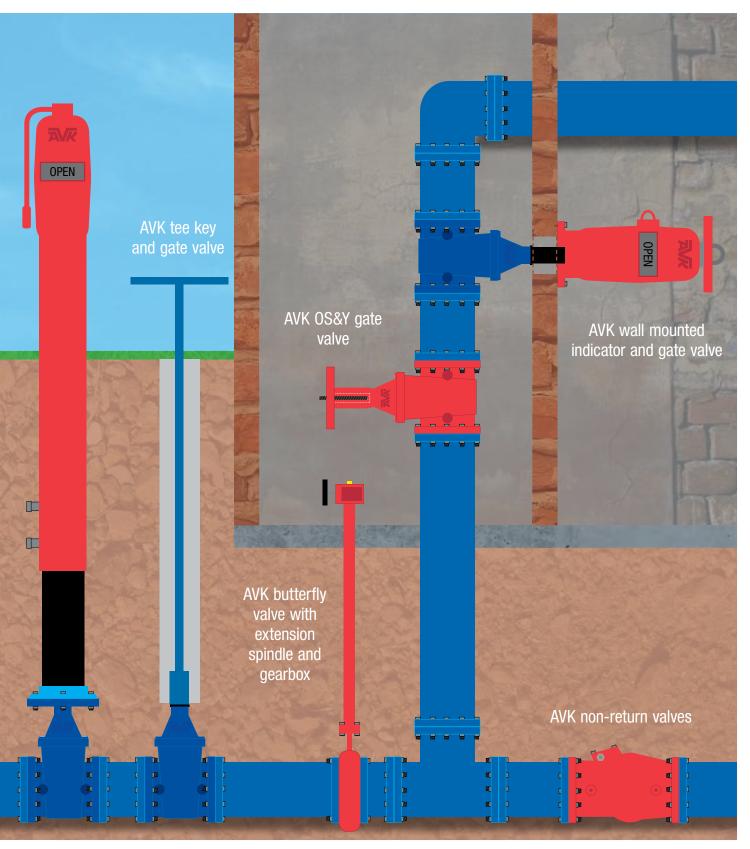
The QR code is generated when the valve successfully passes all the relevant test procedures. It assigns a unique serial number for the product which is linked to the full material and test records. When installed the data record becomes complete from raw material to accurate position and application.

## VALVES AND FITTINGS FOR FIRE PROTECTION



Water products can be used in fire protection, for more details please contact us: T: 01604 601188 - E: customerservice@avkuk.co.uk
38 | PRODUCT GUIDE 24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228





Water products can be used in fire protection, for more details please contact us: T: 01604 601188 - E: customerservice@avkuk.co.uk
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PRODUCT GUIDE 139



## HYDRANTS, VALVES AND ACCESSORIES FOR **FIRE PROTECTION**

Product range can be used on fire protection

### **DRY BARREL HYDRANTS** High pressure / Nostalgic / Single pumper / Dual pumper



**SERIES 27/12** Drv barrel Hvdrant to AWWA C502 No hose nozzle DN150 Ductile Iron To AWWA C502 UL/ULC listed /FM approved 1 Pumper Nozzle ONLY







**SERIES 27/60** AVK High Pressure Nostalgic Dry Barrel Fire Hydrant Single Pumper DN150 Ductile Iron To AWWA C502 UL/ULC listed /FM approved 1 Pumper Nozzles ONLY



WET BARREL HYDRANTS High pressure / Monitor flange / Threaded nozzle



**SERIES 24/70** AVK High Pressure Wet Barrel Hydrant DN150 Ductile Iron **AWWA C503** UL listed /FM approved 1 Hose Nozzle and 1 Pumper

### **MONITORS AND NOZZLES** FOR HYDRANTS Compact monitor / Constant gallonage nozzle / Selfeducting nozzle



**SERIES 27/00** AVK High Pressure Dry Barrel Fire Hydrant DN150 Ductile Iron To AWWA C502 UL/ULC listed /FM approved 2 Hose Nozzles and 1 Pumper

**SERIES 27/36** AVK High Pressure Dry Barrel Fire Hydrant Dual Pumper DN150 Ductile Iron To AWWA C502 UL/ULC listed /FM approved 2 Pumper Nozzles

**SERIES 27/80** AVK High Pressure Nostalgic Dry Barrel Fire Hydrant DN150 Ductile Iron To AWWA C502 UL/ULC listed /FM approved 2 Hose Nozzles and 1

Pumper

#### **SERIES 24/10** AVK High Pressure Wet Barrel Hydrant with Monitor Flange & Outlets DN150 Ductile Iron AWWA C503 UL listed /FM approved 2 Hose Nozzles and 1

**SERIES 24/72** AVK High Pressure Wet Barrel Hydrant with

Monitor flange

**STYLE 649** Compact Monitor DN80 Brass FM approved Rugged corrosion resistant













#### **SERIES 27/CA**

AVK High Pressure Dry Barrel Fire Hydrant with Montior Elbow DN150 Ductile Iron To AWWA C502 UL/ULC listed /FM approved 2 Hose Nozzles and 1 Pumper

#### **SERIES 27/56**

AVK High Pressure Nostalgic Dry Barrel Fire Hydrant Dual Pumper DN150 Ductile Iron To AWWA C502 UL/ULC listed /FM approved 2 Pumper Nozzles ONLY

**SERIES 27/94** 

AVK High Pressure Nostalgic Dry Barrel Fire Hydrant Dual 21/2" Hose Outlet DN150 Ductile Iron To AWWA C502 UL/ULC listed /FM approved 2 Hose Nozzles

#### **SERIES 24/64**

AVK High Pressure Bronze Wet Barrel Hydrant DN150 Bronze AWWA C503 UI listed 2 Hose Nozzles and 1 Pumper

#### SERIES 24/90-001

AVK High Pressure Bronze Wet Barrel Hydrant DN150 Bronze AWWA C503 UL listed /FM approved 2 Hose Nozzles and 1 Pumper

**STYLE 823-BC** Constant gallonage nozzle 21/2" NST Brass FM Approved



Threaded Nozzle DN150 Bronze AWWA C503 UL listed /FM approved 1 Hose Nozzle and 1 Pumper

Water products can be used in fire protection, for more details please contact us: T: 01604 601188 - E: customerservice@avkuk.co.uk 24/7 SAME DAY EMERGENCY REPAIR CLAMP SERVICE 0800 202 8228



Extension kit for Dry Barrel Hydrant Supervisory switch for monitoring the position of post indicator valves and series 145 OS&Y valves UL listed FM approved



SERIES 96/00 Mounting kit for micro switch (NRS valves) Ductile Iron DN 50-400 000

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# HYDRANTS, VALVES AND ACCESSORIES FOR FIRE PROTECTION

Product range can be used on fire protection



AVK FLOWGARD II ® Water loss and cross contamination reduction valve

For all American AVK Wet Barrel Hydrants



**UNDERGROUND HYDRANTS** Throughbore / Security device / Squat



and Wet Barrel Hydrants **SERIES 29/388** AVK Squat Underground Fire Hydrant DN80

> BS 750:2012 Type 2 BS EN 1074-6

**AVK HYDRANT VALVE** 

Hydrant Outlet Isolation

21/2" NST inlet x 21/2" BSP

For all American AVK Dry

Valve

outlet

Gunmetal

PN10/16

Ductile Iron

**SERIES 29/93** 

AVK Clearway

DN80

PN10/16

Ductile Iron

BS 750:2012

BS EN 1074-6

Underground Fire Hydrant



**SERIES 27** Mutli outlet barrel for Drv Barrel Hydrants

**SERIES 29/91** AVK Clearway Underground Hydrant DN80 PN10/16 Ductile Iron BS 750:2012 Type 2 BS EN 1074-6

**SERIES 29/10** 

Hvdrants

Ductile Iron

**SERIES 29 B** Fire Hydrant Outlet

Bolted

**BS EN1982** 

M16: 2908064

SERIES 29 B

Epoxy Coated

Fire Hydrant Outlet

Bayonet Coupling

M12: 290809511

M12: 290806411

London 'V' Thread Outlet

CC491Km -(BS1400 LG2)

AVK Security Device

for Underground Fire



AVK Type 1 Underground Fire Hydrant DN80 PN16 Ductile Iron BS EN 1092-2 (ISO 7005-2) BS 750:2012 Type 1 BS EN 1074-6&2

**SERIES 29/61** 



**ACCESSORIES FOR** UNDERGROUND HYDRANTS Hydrant outlets





Series 29 B Fire Hydrant Outlet Inst. Outlet, Flanged (LG2) Gunmetal BS EN1982 CC491 CC491K-GS: 290809611 M16: 2908064 M12: 290806411



**POST INDICATOR VALVES** Height adjustable / Wall



**SERIES 34/00** AVK Post Indicator DN50-400 Ductile Iron AWWA UL/ULC list / FM approved









**SERIES 34/80** AVK Wall Post Indicator DN50-400 Ductile Iron AWWA UL/ULC list and FM

approved

**SERIES 29 B** Fire Hydrant Outlet Belfast Outlet, Flanged (LG2) Gunmetal BS EN1982 CC491K-GS M16: 2908094 M12: 2908094111

SERIES 29 B Fire Hydrant Outlet Stainless Steel Outlet 2 1/2" RT

Epoxy Coated



42 | PRODUCT GUIDE

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**GATE VALVES** Sandwich / Handwheel operated / Flange for post indicator / OS&Y / Clearway



AVK Flanged Gate Valve, OS&Y DN50-400 PN10/16 Ductile Iron AWWA C509 UL Listed / FM approved EN 1092 (ISO 7005-2)

**SERIES 45/56** 



SERIES 145/FFN AVK Resilient Seated Wedge Gate Valve with Wrench Nut DN60-200 Ductile Iron ASME B16.42 Class 150 UL Listed / FM approved



**BUTTERFLY VALVES** Wafer / Double flanged / Short patter / Long pattern / Semi lugged / Lugged





**SERIES 75/21** AVK Double Flanged Long Pattern Butterfly Valve DN50-400 **PN16** Ductile Iron FM approved



**SERIES 75/41** AVK Lugged Pattern Butterfly Valve DN50-400 PN16 Ductile Iron FM approved



**SERIES 75** AVK Butterfly Valve Extension Spindle FM Approved Carbon Steel





**SERIES 29/26** 

DN80

PN16

Ductile Iron

EN 1074 1 and 2

SERIES 45/59-010

for Indicator Post

DN50-400

Ductile Iron AWWA C509

**PN16** 

AVK Flanged Gate Valve

EN 1092 (ISO 7005-2)

AVK Isolating Clearway

Sandwich Gate Valve

**SERIES 75/10** AVK Wafer Pattern Butterfly Valve DN50-400 **PN16** Ductile Iron FM approved

**SERIES 75/31** AVK Wafer Semi Lugged Butterfly Valve DN50-400 **PN16** Ductile Iron FM approved











AVK Flanged Gate Valves with Position Indicator and Handwheel DN50-400 **PN10** Ductile Iron VDS Approved EN 1074 part 1&2

SERIES 06/35-013

SERIES 45/59-020

AVK Flanged Gate Valve with Wrench Nut DN80-300 **PN16** Ductile Iron AWWA C509 UL Listed / FM approved EN 1092 (ISO 7005-2)

SERIES 145/50-001 AVK Clearway Flange Gate Valve with Wrench Nut DN65-200 PN10/16 Ductile Iron UL Listed / FM approved

EN 1092 (ISO 7005-2)

**SERIES 75/20** 

AVK Double Flanged Short Pattern Butterfly Valve DN50-400 PN16 Ductile Iron FM approved

**SERIES 75/32** AVK Wafer Semi Lugged Butterfly Valve DN50-400 PN16 Ductile Iron FM approved

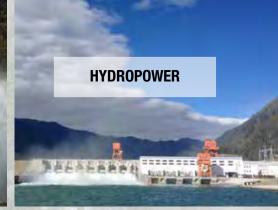
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ENVIRONMENTAL WATER COINTROL

DAMS AND RESERVOIRS



**Glenfield Invicta** combines

together the strength and unique proposition of Invicta's site solutions, penstocks and environmental expertise, and Glenfield's experience and expertise in specifying and managing the large Dams, Reservoirs and Hydropower schemes. Supported by the vast product portfolio from AVK UK and its sister businesses.

### Glenfield Invicta product range includes an extensive range of:

- Wedge gate valves
- Parallel faced gate valves for dams and reservoir applications
- Butterfly valves
- High performance recoil check valves
- Needle control valves
- Free discharge, cone, hollow jet valves
- Submerged discharge valves
- Plug valves
- Air control valves
- Automatic pressure and level control valves
- Penstocks, sluice and roller gates
- Stop logs
- Bellmouths

T: 01622 754613

Kilmarnock:

T: 01563 521150

Flap valves

#### Engineering and site solutions:

- Valve, penstock and actuator: site surveys and health checks
- Valve, penstock and actuator supply, installation, refurbishment and replacement
- Design and manufacture of ancillary equipment
- All associated enabling, electrical and civil engineering services
- Equipment commissioning
- Scheduled maintenance and servicing contracts
- Extended warranties
- Post contract training
- UK coverage
- Bespoke fabrication services



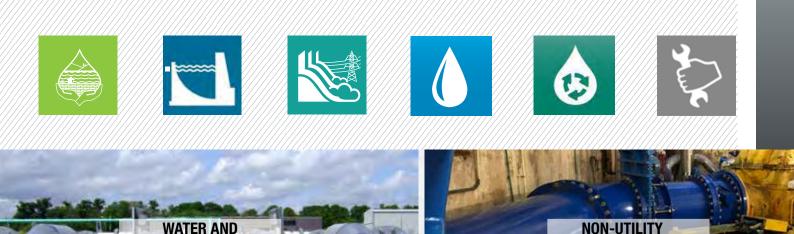
@glenfieldinvicta

www.glenfieldinvicta.co.uk enquiries@glenfieldinvicta.co.uk



INVICTA

### A dedicated member of the Are Group



We offer national coverage with premises at Maidstone and Kilmarnock.

WASTE WATER

### Our water level management product range includes:

- Penstocks isolating, weir, twin door, flange mounted and power operated
- Tidal flap valves simple isolating duty using both single or double hung design, multi door and winch operated
- Tilting weirs
- Stoplogs and Handstops

#### Working in collaboration with Fishtek Consulting Ltd, our fish and eel friendly product range includes:

- Gravity fed eel passes
- Pumped 'up and over' eel passes
- Tilting weir eel passes
- Spring retarders
- Tidal gate dampers
- Tidal gate dampers



**WRAS** 



**INFRASTRUCTURE** 





# **PRODUCT RANGE OVERVIEW**

For the full range visit www.glenfieldinvicta.com



**SERIES 54** Reservoir Specification Enhanced, robust metal seated gate valve design suitable for increased flow velocities and more arduous conditions DN350 - 1800 PN10/16/25 BSEN1074-1&2 BSEN 1092-2



**SERIES 55/67** AVK Resilient Seat Large Diameter Gate Valve DN700-1000 **PN16** Ductile Iron BS EN 1092-2 (ISO 7005-2) BS 5163-1 / BS EN 1074 182

**SERIES 756/102** 

**AVK Double Eccentric** 

Gearbox and ISO Input

PN10/16/25 to DN1200

BS EN 1092 (ISO 7005-2)

BS EN1092-2 (IS07005-2)

BS EN 1092-2 (ISO 7005-2) EN 558 SERIES 3 AWWA CS17

Flange. DN200-2800

Ductile Iron

BS EN 593

**SERIES 857** Free Discharge Valve

Cast Design

Ductile Iron

operation

VALVE DN80-900

PN16

Ductile Iron

DN200 - 2200

Manual & electrical

EN 558 Series 14

Butterfly Valve with Rotork





SERIES 54 AVK Metal Faced Large Diameter Gate Valve DN700-2400 PN10/16/25 (to DN900) Ductile Iron BS EN 1092-2 (IS07005-2) BS EN 1171

**SERIES 41/20** AVK Metal Seat Swing Check Valve DN50-300 **PN16** Ductile Iron BS EN 1074-3 BS EN 1092-2 (ISO 7005-2)

**SERIES 701/50** Double Orifice Air Release Valve DN50-150 PN16/25 Ductile Iron BS EN 1074-4 BS EN 1092-2 (ISO 7005-2)





**SERIES 55/66** 

SERIES 641

DN100-1200

PN16/25

Ductile Iron

**MODEL CH** 

Fixed Cone Valve

Fabricated design

Manual, electrical &

hydraulic operation

BS EN1092-2 (IS07005-2)

DN200 - 2000

AVK Recoil Check valve for

fast acting, surge alleviation

BS EN 1092-2 (ISO 7005-2)







**SERIES 872** Needle Valve DN80-1600 PN10/16/25/40/64/100





**MODEL BU** Bonneted Gate Valve DN200 - 1800



**RADIAL GATE** Up to 20000x7000mm



**STOP GATE** Up to 20000x7000mm



SPHERICAL VALVE DN300-2000 PN10/16/25/40/64



TILTING DISC / **BUTTERFLY CHECK** VALVE Up to DN2000 Up to PN16





A dedicated member of the AVR Group







**SERIES 756** AVK Hydraulic Actuated Butterfly Valve DN150-1600 PN10/16 EN 1074 & EN 593 EN 558 Table 2 Series 13 EN1092-2 (ISO 7005-2)



WEIR PENSTOCK **ORBINOX RB** Stainless steel 304, 316, Duplex 2205 or super Duplex 2507 Working pressure as required BS7775:2005 and WIMES 8.10 compliant





Liner

**SERIES 75/21** 

DN50-2000

PN10/16

AVK Short Double Flanged

Concentric BV, Vulcanised

Stainless Steel 304, 316, Duplex 2205 or super Duplex 2507 Working pressure as required BS7775:2005 and WIMES 8.10 compliant

ALUMINIUM AND

total log height

STAINLESS STEEL STOP

Working pressure equal to

LOGS ORBINOX SL/SA

WIMES 8.10 compliant









**SERIES 75/10** AVK Wafer Concentric Butterfly Valve, Vulcanised Liner DN50-1400 PN6/10/16 Various Materials BS EN 593 EN 558 Series 20

**CHANNEL MOUNTING** PENSTOCK ORBINOX CC Stainless Steel 304, 316,

Duplex 2205 or super Duplex 2507 Working pressure equal to gat height BS7775:2005 and WIMES 8.10 compliant

#### **ORBINOX FLAP VALVES** RR/RC

Round or Square Working pressure typically 5m, higher upon request. Stainless Steel 304, 316. Duplex 2205 or super Duplex 2507 WIMES 8.09 compliant

#### PROCO DUCKBILL **CHECK VALVE**

A range of styles including in-ine, jacketed, flanged, slip-on and slope bottomed. Choice of elastomers to suit any media. Up to DN1800



**ROLLER GATE ORBINOX MV** Stainless steel or carbon steel Working pressure as required



**MULTI TURN AND** QUARTER TURN **ACTUATORS** For more information on our range of actuators please contact us for details Tel: +44 (0) 1604 601188



HDPE FLAP VALVE Lightweight but robust HDPE construction. Fish friendly variants on request. WIMES 8.09 compliant



## **PROCO INLINE CHECK VALVE**





PRODUCT GUIDE | 47





#### WHO WE ARE

**Fusion Group Limited** was founded in 1971 and pioneered polyethylene pipe jointing in the UK and across the globe. Fusion became a member of the AVK Group of Companies in 2017. This partnership has resulted in a broader product and service offer and has strengthened our manufacturing base.

#### Products and Innovations

Fusion designs and manufactures electrofusion fittings, creates polyethylene fabrications, and distributes electrofusion boxes and automatic butt fusion machines and tooling. Fusion also offers an extensive range of spigot fittings. Our products are used in a wide range of applications worldwide, from gas and water infrastructure, to mining, energy and agricultural projects. Our people are valued for their knowledge and experience of polyethylene and their passion to deliver innovation.

#### World Class Manufacturing

Fusion has extensive manufacturing, test and inspection facilities and have integrated lean principles of continuous improvement within its manufacturing culture.

Fusion is much more than just manufacturing, it has world class facilities which give confidence to an end product which is fully traceable: right down to the core components.

#### WHAT WE DO

#### **High Standards**

With ISO9001 certification and multi-national approvals, both Fusion and AVK believe in much more than just passing the finished product on to the consumer, but to give them the quality assurance they need on all the products supplied to the utilities industry, with relevant AVK companies complying with TS standards.

Our products meet and often exceed, the highest standards of safety and durability as well as being regularly audited by various institutions such as Bureau Veritas, AMI, KIWA, BSI, DVGW, INSTA-CERT and others.

### Fusions's product range includes an extensive range of:

- PE ball valves
- PE butterfly valves
- Electrofusion fittings
- Spigot fittings
- Transition fittings
- Flow Limitors
- Equipment and ancillaries
- Access systems

### CONTACTS

**Fusion Group Limited** Chesterfield Derbyshire S41 9PZ England, UK

#### Sales

T: +44 (0) 1246 268666 E: sales@fusiongroup.com

www.fusiongroup.com

### A dedicated member of the AVR Group

## FUSION **PRODUCT RANGE OVERVIEW\***

For the full range visit www.fusiongroup.com



**SERIES 85/30** Donkin Certus™ PE Service Isolation Valve PE100-RC EN 1555-4 GIS/V7 Part 2 d25-180



**SERIES 89/BFV** HDPE Fusible End Butterfly Valve SDR 11 IPS (Standard)



COUPLER PE100 Water PN16 Gas 10 Bar DN20-400



REDUCER PE100 Water PN16 Gas 10 Bar DN25-180

90° ELBOW

Gas 10 Bar

Gas 6 Bar

d20-500

COUPLER

Water PN16

Gas 10 Bar

DN25x3/4" - 63x2"

PE100

SDR 11 - Water PN16 /

SDR17 - Water PN10 /

SDR 7.4 - Water PN25

SDR 9 - Water PN20

MALE TRANSITION

PE100



PE 100 Stainless Steel Disc, NBR Seat d63-315

90° ELBOW PE100 Water PN16 Gas 10 Bar DN20-180

**EQUAL TEE** PE100 SDR 11 - Water PN16 / Gas 10 Bar SDR17 - Water PN10 / Gas 6 Bar SDR 7.4 - Water PN25 SDR 9 - Water PN20 d20-630

TRANSITION ADAPTOR





**REDUCING TEE** 

PE100

Water PN16

Gas 10 Bar d20x32 - 180x125

SERIES 604 Donkin Transition Coupler PN2 GIS/PL3



SBOX MAX -ELECTROFUSION Welds Fusamatic fittings from d20 - 630













SERIES 80/32-200 for service connection valves Square top Cast iron lid PA+ body

**STAINLESS STEEL -**MALE PE100 SDR11 Water PN16 Gas 10 Bar d20x1⁄2" - 63x2"

> **GATOR - AUTOMATIC BUTT FUSION** Gator 180, 250, 315 and 400

Fixed height surface box



**SERIES 310/080** Electrofusion Integral Flow Limitor (Fits into Electrofusion Coupler or Reducer) PN0.69 - 7 MSS SP-115 32, 32x20. 32x25mm





250 MAINS SQUEEZE TOOL For flow stopping 180-250mm pipe



\*Products available from approved distributors



# **CUSTOMER PROMISES**

Our unique selling propositions enable us to give eight important promises to our customers:

**EXPECT SOLUTIONS, NOT ONLY PRODUCTS** 

**EXPECT GLOBAL LEADERSHIP AND LOCAL COMMITMENT** 

**EXPECT QUALITY IN EVERY STEP** 

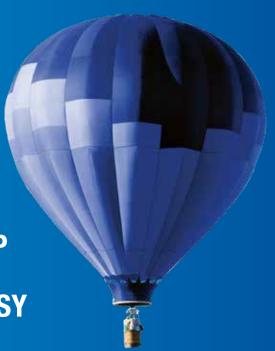
**EXPECT PROMPT RESPONSE** 

**EXPECT LASTING INNOVATIONS** 

**EXPECT TOTAL SAVINGS** 

**EXPECT A LONG-TERM PARTNERSHIP** 

**EXPECT IT TO BE EFFECTIVE AND EASY** 



When choosing a supplier, our size, competence and expertise should give our customers higher expectations.

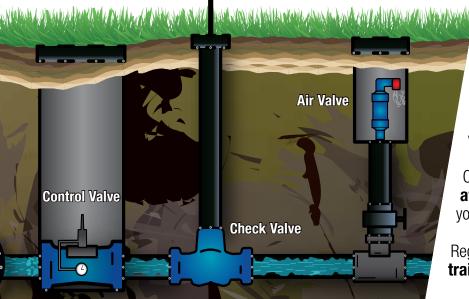








# **NETWORK SAFETY SOLUTIONS**





The key to **avoiding system failure** and **maintaining a safe network** is choosing the right valve.

AVK offer a full range of **air valves, control** valves and check valves.

Our Network Safety **product specialists are available to advise** on the correct valve for your project specifications.

Register for our **free** introductory, interactive **training webinars**- email Graham today!

# **#AVKNETWORKSAFETY**

For more information contact: Graham Charnley Senior Business Development Manager Mobile: +44 (0) 7778 536288 Email: grch@avkuk.co.uk



# EMERGENCY FITTINGS SERVICE BE PREPARED. PLACE YOUR STOCK ORDERS NOW.

# **0800 202 8228 24/7 EMERGENCY FITTINGS**

# Same day leak repair clamp and fabricated fitting service for WATER and GAS mains.

### Please have the following information available:

- Medium: water or gas
- Pipe diameter (callipered).
- Length of clamp in increments of 150mm (6").
- Pipe material (if possible).
- · Working pressure of main.
- Extent of ovality (if possible).
- For clamps DN50 to 450 (2" to 18"). Please state single or double band.
- Contact name and number.
- Delivery address and post code.
- An order number and/or ability to send a written order confirmation (electronic, fax, text).

For fittings and other AVK products on standard service offer contact:

Gas Sales:+44 (0) 1246 479100Water Sales:+44 (0) 1604 601188





For clamps DN50mm to 1200mm+ (2" to 48") Please state single or double band. Range for single band clamps DN50mm to 450mm Range for multi band clamps DN80mm to 1200mm+









# **PIPE DIAMETER CHART**

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# **AVK SMART WATER** NETWORK MONITORING

AVK Smart Water's solution will provide numeral benefits for your water company, and provide you with great savings e.g. by reducing repair and maintenance costs, water loss, leaks, and energy costs.

In addition, you will prolong the life of your assets and be able to provide a better customer service. Finally, it is a good example of green new technology as the solution will provide considerable savings in CO<sup>2</sup> emission.

Find out more at www.avkuk.co.uk



Every day, water companies face challenges related to water supply management. The potential impact on water scarcity, increased water consumption and high energy costs are just a few of the challenges forcing water companies to think of innovative solutions to overcome them.

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